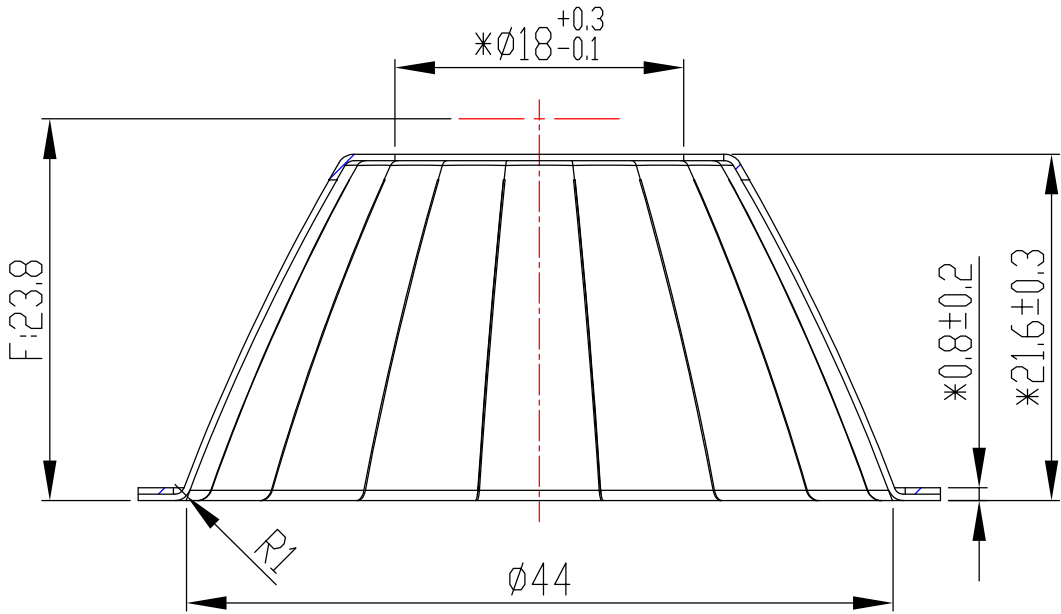
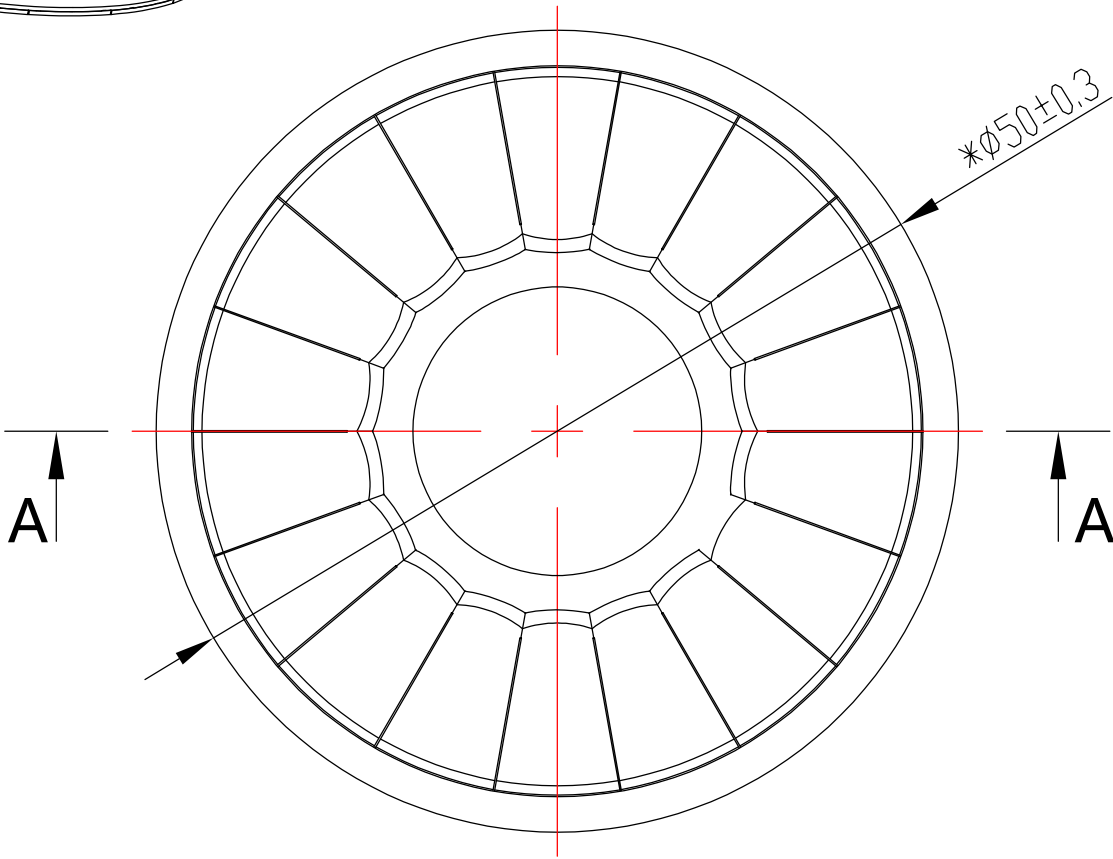
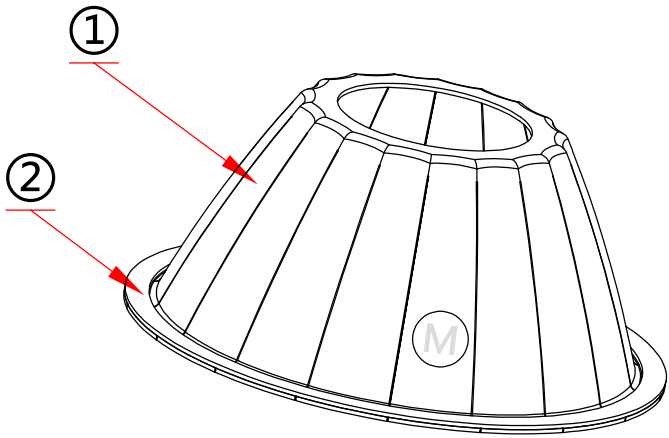


参考图纸

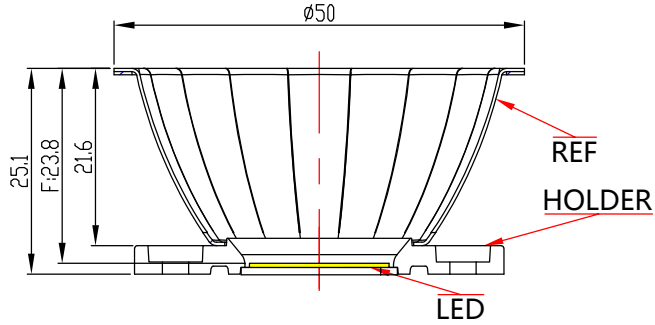


A-A



Light Source	CITIZEN CLU028 LES9.8
PlasticHolder	92.70.481.00
Design Angle	24°±3°
Measured Angle	23.6°
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
- 1."*"标记为重点控制尺寸。
 - 2.未注公差按公差表。
 - 3.产品未注圆角与拔模斜度按3D。
 - 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	Product Name	Product code	Quantity	Material / Surface Treatment
①	1-1708-L	94.01.1708.000	1	t=0.4mm High reflectivity aluminum material (sand surface)
②	1寸50铝环-内径 44.7H0.4	97.77.513.00	1	T=0.4mm 1060AL H24/

标记 MARK	处数 NO.OF MODIF.	更改内容 MODIFICATIONS		签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER	区工	制图 DRAWN BY		比例 SCALE	1:1
工艺 TECHNICAN		审核 CHECKED BY		视角 1st ANGLE PROJECTION	
批准 APPROVED BY		日期 DATE(DD-MM-YYYY)	08-11-2025	页数 PAGE	SHEET 1 OF 1

Nata®		版本 VERSIONS	
		V1.1	
产品编码 PRODUCT CODE		91.01.1704.001	
产品名称 PRODUCT NAME		1-1704-LM2	
客户 CUSTOMER		NT	
客户产品编号 CUSTOMER PRODUCT CODE		GJ50B-24D-18H21.6 反光杯	
DIMENSION TOLERANCE TABLE (UNLESS OTHERWISE STATED)		PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)	
> 0-5 ±0.15		> 0-10 ±1°	
> 5-30 ±0.2		> 10-50 ±0.5°	
> 30-90 ±0.4		> 50-120 ±0.3°	
> 90-150 ±0.5		> 120-250 ±0.2°	
> 150-250 ±0.8		> 250-360 ±0.166°	
> 250-400 ±1.5			
> 400-700 ±2			
部件产品图 COMPONENT PRODUCT DRAWING		单位 UNIT mm	